



Machinetappen M DIN 371, HSS, HSS Co 5 (voor doorlopende gaten)

Machine Taps M DIN 371, HSS, HSS Co 5 (for through threads)

Art. Nr.	Art. Nr.	Afmeting	Spoed	Voorboren	L2	L1	Schacht
Art. No.	Art. No.	Thread Size	Pitch	Thread Core Hole	L2	L1	Shank
HSS	HSS Co 5		mm	mm	mm	mm	mm
SM232020	SN232020	M 2	0,40	1,60	8,0	45,0	2,8
SM232025	SN232025	M 2,5	0,45	2,05	9,0	50,0	2,8
SM232030	SN232030	M 3	0,50	2,50	10,0	56,0	3,5
SM232040	SN232040	M 4	0,70	3,30	12,0	63,0	4,5
SM232050	SN232050	M 5	0,80	4,20	13,0	70,0	6,0
SM232060	SN232060	M 6	1,00	5,00	13,0	80,0	6,0
SM232080	SN232080	M 8	1,25	6,80	18,0	90,0	8,0
SM232100	SN232100	M 10	1,50	8,50	20,0	100,0	10,0



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Art. No.	Art. No.	Thread Size	Pitch	Thread Core Hole	L2	L1	Shank
HSS	HSS Co 5		mm	mm	mm	mm	mm
-	SP232041	M 4	0,70	3,30	12,0	63,0	2,8
-	SP232051	M 5	0,80	4,20	13,0	70,0	3,5
-	SP232061	M 6	1,00	5,00	13,0	80,0	4,5
-	SP232081	M 8	1,25	6,80	18,0	90,0	6,0
-	SP232101	M 10	1,50	8,50	20,0	100,0	7,0
SO232120	SP232120	M 12	1,75	10,20	22,0	110,0	9,0
SO232140	SP232140	M 14	2,00	12,00	25,0	110,0	11,0
SO232160	SP232160	M 16	2,00	14,00	28,0	110,0	12,0
SO232180	SP232180	M 18	2,50	15,50	30,0	125,0	14,0
SO232200	SP232200	M 20	2,50	17,50	30,0	140,0	16,0
SO232220	SP232220	M 22	2,50	19,50	30,0	140,0	18,0
SO232240	SP232240	M 24	3,00	21,00	32,0	160,0	18,0
SO232270	SP232270	M 27	3,00	24,00	38,0	160,0	20,0
SO232300	SP232300	M 30	3,50	26,50	45,0	180,0	22,0



Machinetappen M DIN 371, HSS, HSS Co 5 (voor blinde gaten)

Machine taps M DIN 371, HSS, HSS Co5 (for bottoming threads)

Art. Nr.	Art. Nr.	Afmeting	Spoed	Vorboren	L2	L1	Schacht
Art. No.	Art. No.	Thread Size	Pitch	Thread Core Hole	L2	L1	Shank
HSS	HSS Co 5		mm	mm	mm	mm	mm
SQ234020	SR234020	M 2	0,40	1,60	4,0	45,0	2,8
SQ234025	SR234025	M 2,5	0,45	2,05	5,0	50,0	2,8
SQ234030	SR234030	M 3	0,50	2,50	6,0	56,0	3,5
SQ234040	SR234040	M 4	0,70	3,30	6,0	63,0	4,5
SQ234050	SR234050	M 5	0,80	4,20	8,0	70,0	6,0
SQ234060	SR234060	M 6	1,00	5,00	9,0	80,0	6,0
SQ234080	SR234080	M 8	1,25	6,80	10,0	90,0	8,0
SQ234100	SR234100	M 10	1,50	8,50	12,0	100,0	10,0



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Art. Nr.	Art. Nr.	Afmeting	Spoed	Vorboren	L2	L1	Schacht
Art. No.	Art. No.	Thread Size	Pitch	Thread Core Hole	L2	L1	Shank
HSS	HSS Co 5		mm	mm	mm	mm	mm
-	ST233030	M 3	0,50	2,50	6,0	56,0	2,2
-	ST233040	M 4	0,70	3,30	6,0	63,0	2,8
-	ST233050	M 5	0,80	4,20	8,0	70,0	3,5
-	ST233060	M 6	1,00	5,00	9,0	80,0	4,5
-	ST233080	M 8	1,25	6,80	10,0	90,0	6,0
-	ST233100	M 10	1,50	8,50	12,0	100,0	7,0
SS233120	ST233120	M 12	1,75	10,20	16,0	110,0	9,0
SS233140	ST233140	M 14	2,00	12,00	18,0	110,0	11,0
SS233160	ST233160	M 16	2,00	14,00	20,0	110,0	12,0
SS233180	ST233180	M 18	2,50	15,50	22,0	125,0	14,0
SS233200	ST233200	M 20	2,50	17,50	25,0	140,0	16,0
SS233220	ST233220	M 22	2,50	19,50	25,0	140,0	18,0
SS233240	ST233240	M 24	3,00	21,00	28,0	160,0	18,0
SS233270	ST233270	M 27	3,00	24,00	38,0	160,0	20,0
SS233300	ST233300	M 30	3,50	26,50	45,0	180,0	22,0